

Bars

ROUNDS						
	Rolled	Peeled & reeled	Rough peeled	Polished cold drawn	Cold drawn scalped	Centerless ground
Size	6 - 100	12 - 120	101 - 350	3 - 26	6 - 12	3 - 140
Tolerance	DIN 1013	ISO I.T. 9/ I.T. 11	DIN 1013	ISO I.T. 9	ISO I.T. 9	ISO I.T. 9
Surface	Rolled	Reeled	Peeled	Polished	Polished	Centerless ground
Roughness		2.5 μ Ra	5 μ Ra	1.25 μ Ra	1.25 μ Ra	0.3/0.8 μ Ra
Straightening	2‰	1‰	2‰	0.5‰	0.5‰	0.2/0.5‰
Standard length	3000 - 6000 mm	3000 - 6200 mm	4000 - 6000 mm	3000 - 3200 mm	3000 - 3200 mm	3000 - 3200 mm
Tolerance on length	$\varnothing \leq 25\text{mm} \pm 100, \varnothing 26\text{mm} \geq \pm 200$					